

Hose Type I6/4PPA®

IDI6 - Series: B



Applications

Hydraulics:

Hydraulic tools (instrumentation packages for gauges, control of service equipment, hydraulic jacks, hydraulic tools)

Oil and Gas:

Methanol service (oil rigs, distribution panels, umbilicals), jumper/ subsea well control, chemical injection, nitrogen service, Gaseous media handling



Technical Information

Inner Core: Polyvinylidenfluoride (PVDF)
Pressure Support: 4 layers of high-tensile steel wire
Outer Cover: Polyamide (PA)
Colour: Dark green
Temperature: -20°C to +80°C [-4°F to 176°F]

| Ø ID | Ø OD | Working Pressure | | Burst Pressure | Bend Radius | Weight | Insert ID |
|-----------|-----------|------------------|------------|----------------|-------------|--------------|-----------|
| | | (SF 3,5:1) | (SF 4,0:1) | | | | |
| 16,0 mm | 25,5 mm | 790 bar | 690 bar | 2.760 bar | 400 mm | 1,082 kg/m | 10,5 mm |
| 0,63 inch | 1,00 inch | 11.445 psi | 10.000 psi | 40.000 psi | 15,75 inch | 0,725 lbs/ft | 0,41 inch |

| Part no. | Thread | Material | Dimensions (mm) | | | | Sleeve |
|---------------|--------|------------|-----------------|----|---|---|--------|
| | | | A | B | C | ⚙ | |
| Sleeve | | | | | | | |
| 11640112 | - | Steel | 32,7 | 69 | - | - | |
| 11640115 | - | AISI 316Ti | 32,6 | 69 | - | - | |

| Part no. | Thread | Material | Nut | Dimensions (mm) | | | | Insert |
|-------------------|---------------|------------|-----|-----------------|-----|----|---|--------|
| | | | | A | B | C | ⚙ | |
| MP fitting | | | | | | | | |
| 41640305B | 3/4"x16UNF LH | AISI 316Ti | - | 10,5 | 120 | 18 | - | |

| Male fitting | | | | | | | | |
|---------------------|------------|----------|-----|-----------------|-----|----|----|--------|
| Part no. | Thread | Material | Nut | Dimensions (mm) | | | | Insert |
| A | B | C | ⚙ | | | | | |
| 31640401B | 3/4"x14NPT | Steel | - | 10,5 | 101 | 18 | 27 | |

| Female swivel with O-Ring | | | | | | | | |
|----------------------------------|--------|----------|----------|-----------------|----|---|----|--------|
| Part no. | Thread | Material | Nut | Dimensions (mm) | | | | Insert |
| A | B | C | ⚙ | | | | | |
| 21640101B | M30x2 | Steel | 51640201 | 10,5 | 98 | - | 41 | |

| Part no. | Thread | Material | Nut | Dimensions (mm) | | | | Insert |
|-----------------------------|--------------|------------|----------|-----------------|----|---|----|--------|
| | | | | A | B | C | ⚙ | |
| Type M female swivel | | | | | | | | |
| 21640605B | I 5/16"x12UN | AISI 316Ti | 52040645 | 10,5 | 99 | - | 46 | |
| JIC female swivel | | | | | | | | |
| 21640645B | I 1/16"x12UN | AISI 316Ti | 51640605 | 10,5 | 84 | - | 36 | |

| Part no. | Thread | Material | Relief bores | Dimensions (mm) | | | | Swivel nut |
|-------------------|--------------|------------|--------------|-----------------|------|------|----|------------|
| | | | | A | B | C | ⚙ | |
| Swivel nut | | | | | | | | |
| 51640605 | I 1/16"x12UN | AISI 316Ti | I radial | 20,1 | 29 | 23 | 36 | |
| 52040645 | I 5/16"x12UN | AISI 316Ti | I radial | 25,5 | 31,5 | 11,5 | 46 | |
| 51640201 | M30x2 | Steel | I radial | 20,5 | 28 | 15 | 41 | |

| Part no. | Mesh length (mm) | Overall length (mm) | Breaking strength (kN) | Suitable for SPIR STAR® hose outer diameter (mm) | Hose securing grip |
|---|------------------|---------------------|------------------------|--|--------------------|
| Hose securing grip short version | | | | | |
| 9106400 | 600,00 | 800,00 | 20,40 | 20-25 | |

Production-related variations of the burst pressure of up to 5 % are possible. Other colours upon request.

Maximum test pressure 1035 bar/15000 psi.

The safety factors between the burst pressure and the working pressure as well as the test pressure depend on the operating conditions. For gaseous media the outer cover is to be pinpricked.

Regarding the safety factor for gaseous media please contact your local SPIR STAR® assembling center.

The indicated working pressure refers to the hose only. Depending on the used fitting the permitted working pressure of a hose assembly may be less.

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